

## 5-Flute - Variable Index



AICrNX Coated-Plain Shank



AICrNX Coated-Weldon Shank

### Variable Index, 5-Flute, Square & Corner Radius, 38° Helix

Cutter ø	Decimal Equiv	Flute Length	OAL	Corner Radius	Shank ø	AICrNX Coated	
						Plain Shank Part #	Weldon Shank Part #
3/8	.3750	2	4	.060	3/8	REV5218	—
1/2	.5000	5/8	2-1/2	—	1/2	REV5441	REV5443
1/2	.5000	5/8	2-1/2	.030	1/2	REV5445	REV5447
1/2	.5000	1	3	—	1/2	REV5449	REV5451
1/2	.5000	1	3	.015	1/2	REV5219	REV5220
1/2	.5000	1	3	.030	1/2	REV5221	REV5222
1/2	.5000	1	3	.060	1/2	REV5223	REV5224
1/2	.5000	1	3	.090	1/2	REV5225	REV5226
1/2	.5000	1	3	.120	1/2	REV5227	REV5228
1/2	.5000	1-1/4	3	—	1/2	REV5453	REV5455
1/2	.5000	1-1/4	3	.015	1/2	REV5229	REV5230
1/2	.5000	1-1/4	3	.030	1/2	REV5231	REV5232
1/2	.5000	1-1/4	3	.060	1/2	REV5233	REV5234
1/2	.5000	1-1/4	3	.090	1/2	REV5235	REV5236
1/2	.5000	1-1/4	3	.120	1/2	REV5237	REV5238
1/2	.5000	1-1/2	4	—	1/2	REV5457	REV5459
1/2	.5000	2	4	—	1/2	REV5461	REV5463
1/2	.5000	2	4	.030	1/2	REV5239	REV5240
1/2	.5000	2	4	.060	1/2	REV5241	REV5242
1/2	.5000	3	6	—	1/2	REV5465	REV5467
1/2	.5000	3	6	.030	1/2	REV5243	REV5244
1/2	.5000	3	6	.060	1/2	REV5245	REV5246
5/8	.6250	3/4	3	—	5/8	REV5470	REV5471
5/8	.6250	3/4	3	.030	5/8	REV5487	REV5488
5/8	.6250	1-5/8	3-1/2	—	5/8	REV5474	REV5475
5/8	.6250	1-5/8	3-1/2	.030	5/8	REV5247	REV5248
5/8	.6250	1-5/8	3-1/2	.060	5/8	REV5249	REV5250
5/8	.6250	1-5/8	3-1/2	.090	5/8	REV5251	REV5252
5/8	.6250	1-5/8	3-1/2	.120	5/8	REV5253	REV5254
5/8	.6250	2-1/4	5	—	5/8	REV5479	REV5480
5/8	.6250	2-1/4	5	.030	5/8	REV5255	REV5256
5/8	.6250	2-1/4	5	.060	5/8	REV5257	REV5258
5/8	.6250	3	6	—	5/8	REV5483	REV5484
5/8	.6250	3	6	.030	5/8	REV5259	REV5260
5/8	.6250	3	6	.060	5/8	REV5261	REV5262
3/4	.7500	1	3	—	3/4	REV5491	REV5492
3/4	.7500	1	3	.030	3/4	REV5511	REV5512
3/4	.7500	1-5/8	4	—	3/4	REV5495	REV5496



Tolerances	Diameter	Shank	Radius
1/8" - 1/2"	+0.000, -0.002	-0.0001, -0.0004	+0.001, -0.001
5/8" - 1"	+0.000, -0.003	-0.0001, -0.0004	+0.001, -0.001



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